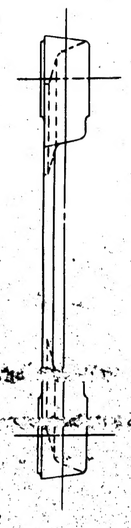
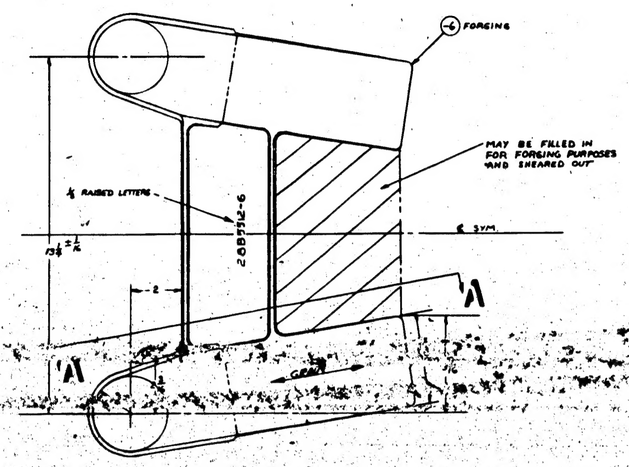
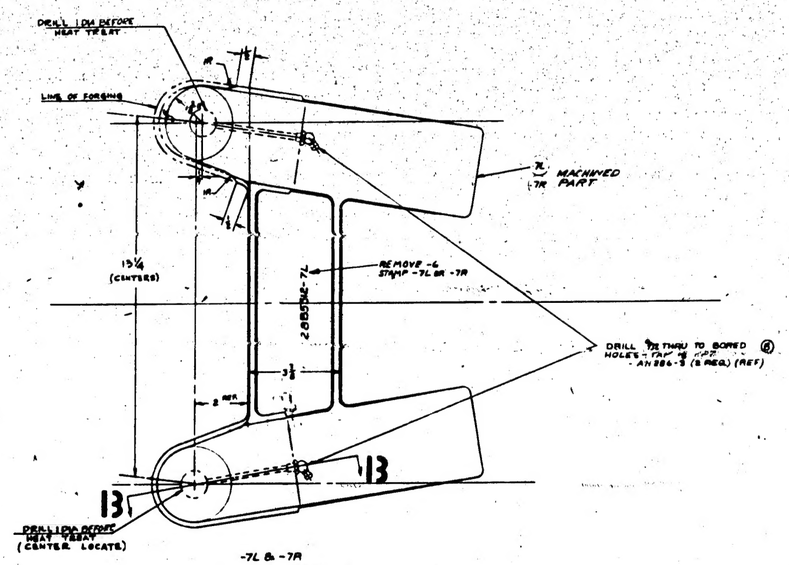
LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
				A	CHGD PER [redacted] WAS [redacted] ON FACE OF DWG	[redacted]	
				B	CHGD NOTE FROM "DRILL 3/16---" TAP 1/4 1 PT DEPTH 3/4 - AN 506-3(A1) REF) TO DRILL 3/16---TAP 1/4 1PT - AN 506 3/4 (6) REF. (IN WITCH)	2-1-56	Smith
				C	REMOVED 1" DIA TOLERANCE ADDED		
					NOTE "FORGING TO---" ADDED	[redacted]	
				D	ADDED NOTE "2" IN WT. CHG.	[redacted]	

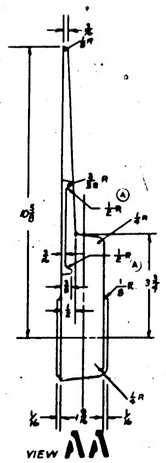
E.O. 68618 PB7-5A
AS-BANE 1 AA-10
(FORGING NOT AFFECTED)



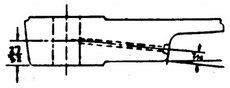




-7L & -7R
MAKE FROM -6
L.H. SHOWN
R.H. OPPOSITE



NOTES:
1. ALL RADII EXCEPT AS NOTED 1/8 R
2. ALL CORNERS TO HAVE 1/16 R
3. ALL DRAFT ANGLES 3°
4. FORGING TOL ±1/16 - 1/16 & FIN MACH TOL ±1/16
5. 4130 CHROME MOLY AN-QQ-S-763 OR 4135 CHROME MOLY - ACCEPTABLE ALTERNATE.



SECTION 13-13

-7R	6	288512	1
-7L	6	288512	1
-7R	1	288512	1
-7L	1	288512	1
-7R	1	288512	1
-7L	1	288512	1
PART NO.	MATERIAL	PART ASSY	QTY

REQUIREMENTS PER AIRPLANE

DISPLACEMENT	24.33 CU. IN.
DISPLACED BY	
SCALE	6" = 1'0"

"7R" MAKE FROM -6 (SEE NOTE #2)
"7L" MAKE FROM -6

PART NO.	STOCK	MATERIAL	SPEC
-6	FORGING	STEEL CHR. MOLY.	AN 4135 97-105

PARTS LIST PER ASSY

LT	SYM	LT	SYM	LT	SYM	LT	SYM	LT	SYM
REQ		REQ		REQ		REQ		REQ	
-6		-7L		-7R					

A.C.
NAVY
HEAT TREAT
FINISH
DRAFT
DATE 2-2-56
DRAWN
STRESS
NOT
DATE

NAME FORGING - HULL - STA # 2 LANDING GEAR FITTING
CONSOLIDATED AIRCRAFT CORP. San Diego, Calif.
GRP GRAND
SIZE J
288512
DATE
R

H-140